

ABSTRACT OF THE DISCLOSURE

A buffing or polishing material has a nonwoven
fleece layer and a backing layer that adds strength and
dimensional stability to the material. The nonwoven
fleece layer is a needled blend of natural fibers and
synthetic fibers having a uniform density and working
surface, resulting in a better polishing or finishing
consistency. The material can withstand high heat levels
and can be worked quickly, resulting in a more efficient
polishing or finishing operation. The buff material can
be converted into any preferred shape or tool, such as an
endless belt, disc, flapwheel, or spiral band.

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